

EMMEDI MACCHINE UTENSILI SRL

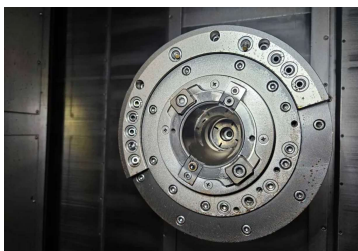
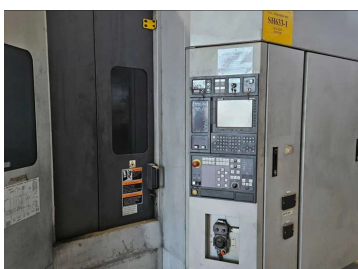
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MORI SEIKI SH 633



MANUFACTURER	MORI SEIKI
MODEL	SH-633
CATEGORY	Horizontal machining center
YEAR	2003
CNC CONTROL	MORI SEIKI MSG-502 III
MACHINE WEIGHT (kg)	18.000
DIMENSIONS (width. x lenght. x height.) (mm)	2.800 x 6.300 x 3.300
NUMBER OF AXIS	3
CE DECLARATION	YES
SPINDLE	
Cone dimension	BT-50
Max spindle speed (rpm)	10.000
Max spindle motor power (cont./30 minuti) (kW)	25/30
CAPACITIES	
X axis (mm)	840
Y axis (mm)	760
Z axis (mm)	840
Distance spindle center - pallet surface (mm)	150 - 990
Distance spindle nose - pallet center (mm)	50 - 810
Max piece size (diam. x height) (mm)	Ø 940 x 1.000
TABLE	
Dimension (mm)	630 x 630
Number of station	2 stations with 1 pallet each.
Load capacity (kg)	1.200
Rotation	Continuous
FEEDRATES	
Rapids X/Y/Z axis (mm/min)	32.000
Working feeds X/Y/Z axis (mm/min)	1 - 16.000
Motors power (kW)	X,Z: 5,0 Y: 7,3
TOOL CHANGER	
Tool cone	BT-50
Pull stud	Type Mori Seiki 90°
Tool storage capacity	120 stations
Max tool diameter (with full adjacent stations) (mm)	Ø120 / Ø300
Max tool lenght (mm)	500
Max tool weight (kg)	30
ACCESSORIES	
Tank and chip conveyor	
High pressure pump (50 bar) with autoclaening filter	
Lubricant throughout the spindle line	
Coolant system for spindle line	
Presetting or Laser	
Manuals, electric schematic	

