

## EMMEDI MACCHINE UTENSILI SRL

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### MORI SEIKI CL 200 B



<b>MANUFACTURER</b>	<b>MORI SEIKI</b>
<b>MODEL</b>	<b>CL 200 B</b>
<b>CATEGORY</b>	Tornio CNC
<b>YEAR</b>	1998
<b>CNC</b>	MSC-803
<b>MACHINE WEIGHT (kg)</b>	2.450
<b>MACHINE DIMENSIONS (width x depth x height) (mm)</b>	1.450 x 1.700 x 1.765 (w/o gantry)
<b>NUMBER OF AXIS</b>	2
<b>CE DECLARATION</b>	YES
<b>CAPACITIES</b>	
Max part swing (mm)	515
Max turning diameter (mm)	410
Standard turning diameter (mm)	199
Max turning lenght (mm)	290
Bar capacity (mm)	65
<b>TRAVELS</b>	
X axis (mm)	260
Z axis (mm)	795
<b>SPINDLES</b>	
Max speed (rpm)	3.500
Spindle nose	JIS A2-6
Spindle bore	73
Minimum positioning angle (°)	0
Max power (30min./cont.) (kW)	11 / 7,5
<b>TURRET</b>	
Number of tools	10
OD dimension (mm)	25
Boring tools diameter (mm)	max 40
Tool changing time (s)	0,7
<b>FEEDRATES</b>	
Rapids (mm/min)	X, Z: 30.000
Max power axis motor (kW)	X: 1,5, Z: 2,0
<b>ACCESSORIES</b>	
Gantry loader: 14 positions Max part diameter: 150 mm Max part height: 120 mm (stackable up to 500 mm)	